
August 24, 2009 10:36:35 AM

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[illegible]

Stop

...the ...

[illegible]**Cust Item ID:**

Customer:

Reference:

Req'd Qty: 12.00
09.08.24

Run Start

**Approvals:**

Process Plan:

Date:

Tooling:

Date:

Stop

Abstract

QC:

Date:**SPC (Y/N):**

Date:

[illegible]

Work Order ID 51426

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Page 2

Item ID: D2324-3

Accept

Revision ID: C

Item Name: Bar

Start Date: 24/08/2009 Start Qty: 12.00

Required Date: 28/08/2009 Req'd Qty: 12.00

Reference:

Cust Item ID:




Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	SL 09/08/24						
140  HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00	HL 09/08/25			12	Ø		
150  QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00	bf 09-08-25			12			

Work Order ID 51426

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Page 3

Item ID: D2324-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Bar

Start Date: 24/08/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 28/08/2009 Req'd Qty: 12.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

Identify as per dwg & Stock Location: 25

0.00



Packaging

Memo

0.00

Packaging

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/26 *[Signature]*

BL 09-8-26

Picklist Print

Page 1

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Work Order ID: 51426



Parent Item: D2324-3RevC



Parent Item Name: Bar

Start Date: 24/08/2009

Required Date: 28/08/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B0.750X00.75 0		Purchased	No			100	f	12.5300	6.6947			



6061-T6 Bar .750 x .750

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

12.53

107387

2.49

108877

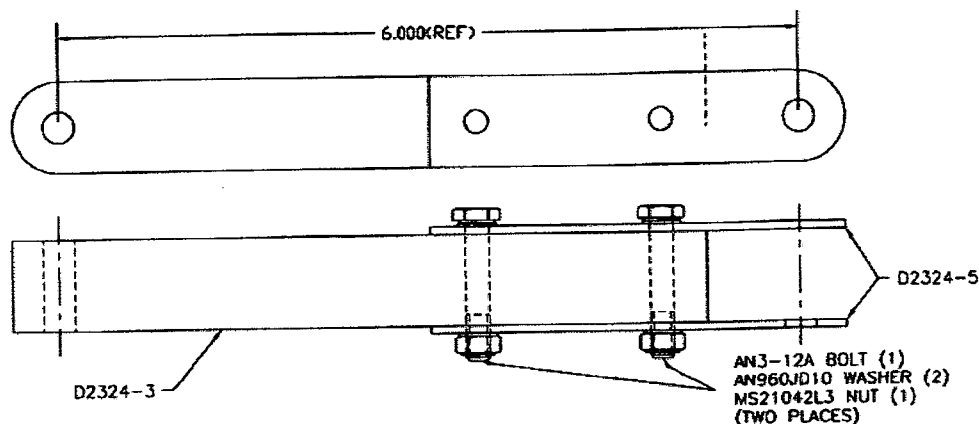
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88 09/08/24

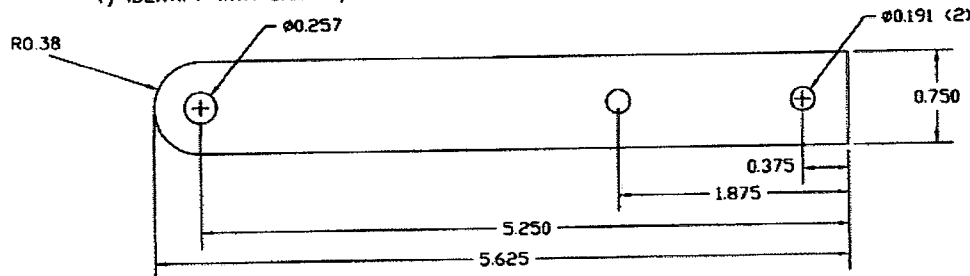
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DART

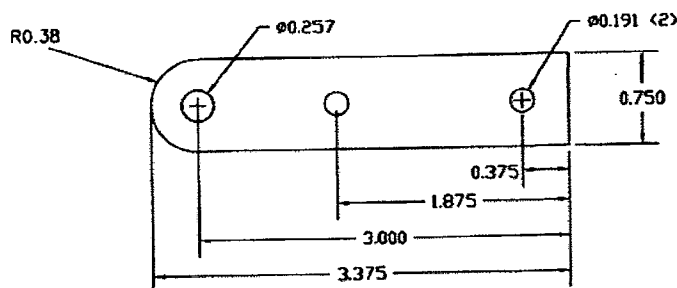
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	PH	DRAWING NO.	REV. C
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2324	SHEET 1 OF 1
DATE	TITLE		SCALE
04.12.14	STRUT		
A	94.11.08	NEW ISSUE	
B	96.05.07	UPDATE MATERIALS	
C	04.12.14	UPDATE NOTES	

RELEASED04.12.16 *[Signature]***D2324 STRUT ASSEMBLY**

1) IDENTIFY WITH DART P/N D2324 USING FINE POINT PERMANENT INK MARKER

**D2324-3**

- 1) MATERIAL: 6061-T6/T651 BAR (00-A-200/8) 0.75 X 0.75 (REF DART SPEC. M6061T680.750X00.750)
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**D2324-5**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THICK) (REF DART SPEC. M304S16GA)
- 2) FINISH: POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Sketch